

Innovative Bridge Designs – Buried Bridges

Steel Bridge Essentials – 6 Part Summer Webinar Series

June 25, 2021

Joel Hahm, P.E.
Senior Engineer
Contech Engineered Solutions
joel.hahm@contechES.com
Chair of TRB AKB70-1



Buried Bridge Design Innovations - Outline

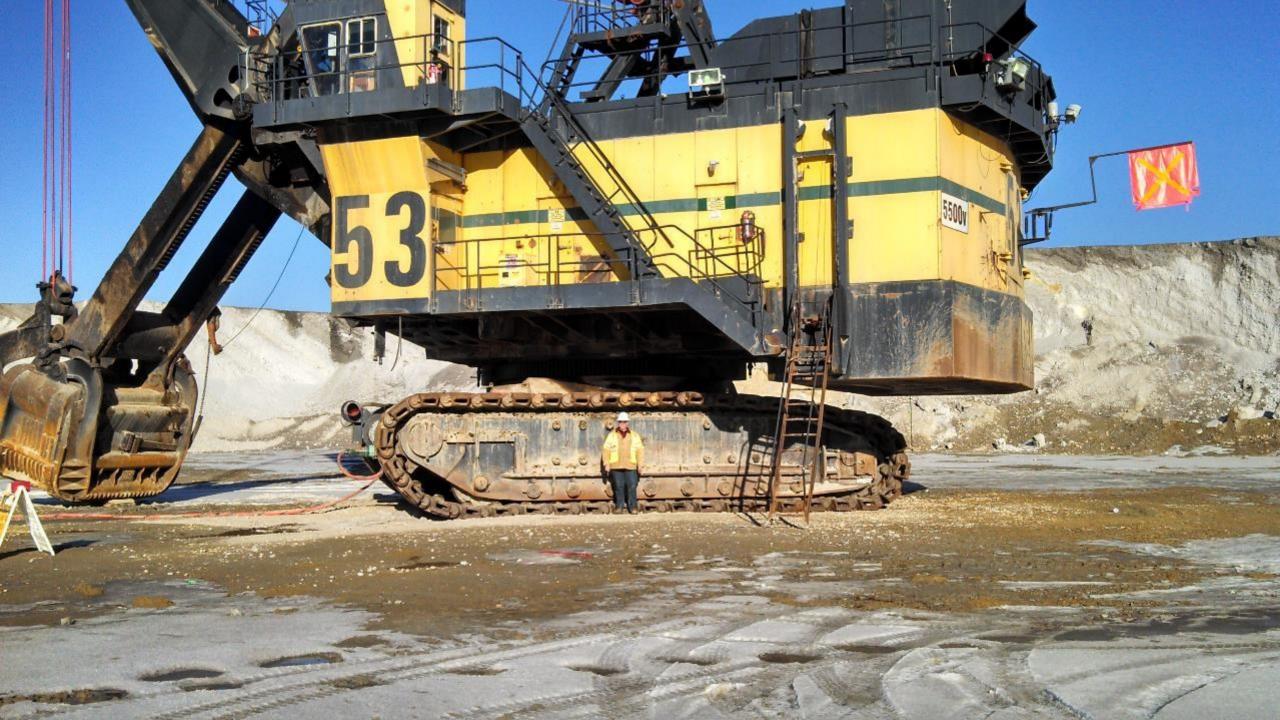
- Design standards in AASHTO LRFD Bridge Design Specifications Section 12.8.9
 - Buried Bridges are not proprietary all info needed for design, manufacturing, & construction is available in ASTM & AASHTO standards.
 - Design involves Finite Element Analysis with inputs for foundation & site soils, backfill, structure shape & material properties, and loading conditions.
 - Design innovation happens on almost every project Most innovations are driven by developing custom geometries to meet project specific clearance requirements & site limitations and optimizing to best fit site & loading conditions.
 - Many project innovations occur after design when working with contractors to address construction challenges
- Innovations to accommodate modular construction
 - Pre-assembly of large sections of structure, setting on foundation, and connecting sections to each other
 - Limited space for material staging & equipment
 - Limited access to inside of structure
 - Time limitations for road / track closure
 - Size of modules is driven by lifting equipment capacity & site constraints

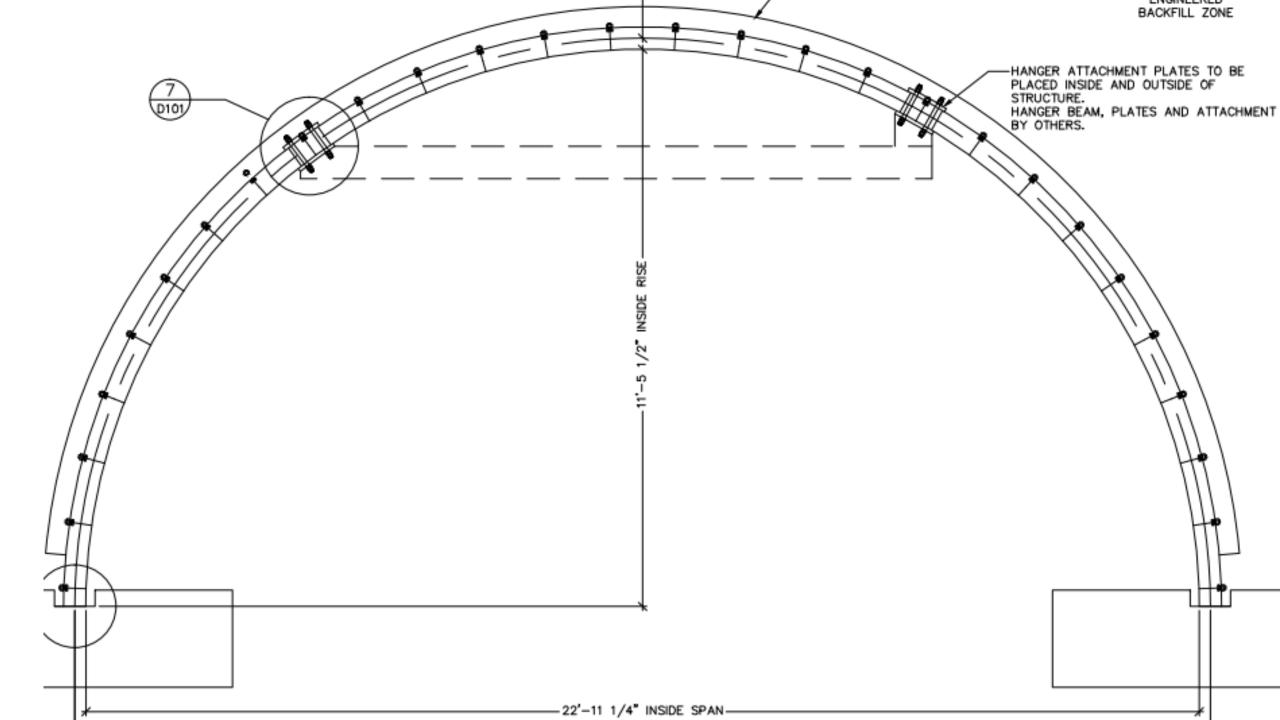
M5 Conveyor Cover South Jordan, Utah

- Cover for active conveyor to allow for access to new mining area
- High cost to disruption or halting of conveyor operation
- Design for 4 million lbs mining shovel
- Built in 20', 25', and 40' sections (two different structure geometries) and transported ~1 mile to project location
- Modules connected from outside using a rolled angle flange connection
- Modular section weights ~24,000 30,000 lbs

23' span x 11.5' rise single radius arch & 32.2' span x 19.9' rise Dual Radius Arch (~1200 ft combined length)

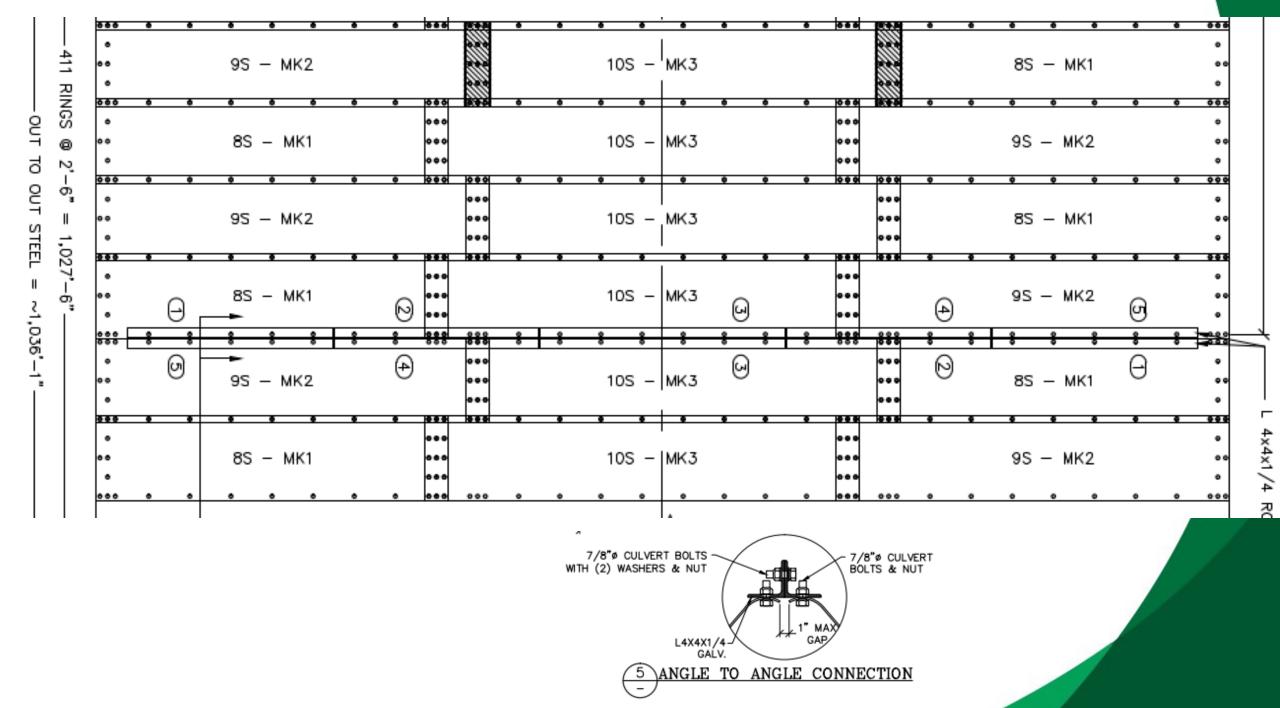






	~40'-0* (TYP.)																4x4x1/4	ROLLED /	ANGLE	SETS -	TYP.								
8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2 (9	8S – MK1	9S – MK2			8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S – MK1	9S – MK2	8S - MK1	9S – MK2	8S – MK1	9S – MK2
. \@	11 П			022E	ll ll		1 Г		1		1 [1222	1 1		1 1	② 	II I			<i>'4444</i>	Π Ι		II .	%%%%	П		П	3233	TII
)											3	<u></u>													
10S - WK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - IMK3	10S - MK3 (10S - MK3	10S - MK3	<u>}</u>	<u> </u>	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3	10S - MK3					
. 01	<u> </u>	֓ ֓ ֓ ֪	10	0	٠ .	ρ.	9 .	P .	0 .	٠ .	2	2	9	2	. 1	• •					. 0	. °						° '	
69 69								0.4.6.A							2	4				<i>0.000.</i> :								<i>32.0</i> 3	
MK2	¥.	MK2	. MK1	MK2	. MK1	MK2	- MK1	MK2	. MK1	MK2	. MK1	MK2	. MK1	MK2	. MK1	MK2	. MK1			MK2	. MK1	MK2	. MK1	MK2	. MK1	MK2	. MK1	MK2	MK1
- 86	8	- S6	- S8	- S6	- 88	- S6	- 88	- S6	- 88	- S6	- S8	- S6	- 88	- S6	θ 88 -	- s	. 88	5		- S6	- S8	- S6	- 88	- 88	- S8	- 88	- S8	- 86	SS .
												411.50	NGS @ 2'-	e" - 10	27'-6"														

1															L 4x4x1/4	ROLLED A	ANGLE	SETS - 1	IYP.											
. A	,												_		_	5														
8S - MK1	М	9S – MK2	8S - MK1	9S – MK2	8S - MK1	9S - MK2	8S - MK1	9S - MK2	8S - MK1	9S – MK2	8S - MK1	9S - MK2	8S - MK1	9S - MK2	8S - MK1	9S - MK2	85 - MK1	9S - MI				9S - MK2	8S - MK1	9S - MK2						
. \@	3									1 П		1 [1 [1 1	2	Π 1			<i>'16'11'11'1</i>							П	%%%:	TII .
0																														
. WK3		- MK3	- MK3	- MK3	©	- MK3	\	\	- MK3	- MK3	- MK3	- MK3	- MK3	- MK3	- MK3	- MK3	- MK3	- MK3												
sot			105	105	105	105	10S	10S	S01	10S	10S	10S	105	10S	10S	105	105	108			105	108	S01	S01	100	S01	105	10S	50	S01
@### @4					6282				2222							2	4				<i>1611/161</i> :									
MK2		- MK1	- MK2	- MK1	– MK2	- MK1	- MK2	- MK1	- MK2	– MK1	- MK2	- MK1	- MK2	- MK1	- MK2	- MK1	- MK2	- MK1			- MK2	– MK1	- MK2	- MK1						
		88	. 88	88	· S6	88	· S6	88	· S6	S8	se .	88	S6	S8	S6	88	S S	. 88	5		. S	. S8	. S6	. S8	. se	. S8	. 88	SS	. S6	. 88
			• • • •			0 0 0				0 0 0			—411 RII	NGS @ 2'-	-6" = 1,0	27'-6"-	<u> </u>													











Captain William Henry Moore Bridge Skagway, Alaska

- Replacement for suspension bridge unable to support mining equipment loads
- Crossing deep ravine ~100' from bottom of structure to top of road
- 18° skewed ends needed because of site constraints
- Backfilled with roller compacted concrete
- Assembled on foundation in 3 pieces



