



PREFABRICATED MODULAR BRIDGES

Kevin Traynor, Business Development Manager

ACROW

OVERVIEW

- About Acrow
- About Acrow Bridges
- Installation
- Acrow 700XS®
- Applications
- Questions



ABOUT ACROW

- Established in 1951
- World leader in design, engineering and manufacture of prefabricated modular steel bridges
- Headquartered in Parsippany, NJ
- Offices across USA, Canada, Italy and UK
- Manufacturing Facilities in Milton, PA, and Lydney, Gloucestershire, UK
- Staging yards in Lafayette NJ, Eden NC and Vancouver WA
- Proprietary steel technology derived from the Bailey Bridge
- 300+ employees



WHAT WE DO



PERMANENT

Steel bridges built
to last 100 years



TEMPORARY

Gridlocks cost everyone
time and money



MILITARY

Strategic and
humanitarian missions



EMERGENCY

In-stock bridging
ready to deliver



DEVELOPMENT PROGRAMS

Acrow can make your
bridge project a reality

ACROW

ACROW FACILITY

- Milton Steel Co.
- 21 acres
- Milton, PA
- Capacity: 25,000 tons of bridging per year
- 95 team members operating over 3 shifts

EQUIPMENT

- 8 robot cells - 26 robots
- Automated vertical and horizontal drill tables
- CNC Plasma cutting and drilling table
- CNC Drill and robotic plasma beam line



QUALITY ASSURANCE

ISO 9001
CERTIFIED



CE



ACROW

FEATURES + BENEFITS

- Made in the USA from high-quality, high-strength, 100% American steel
- Easily customizable solutions to desired length, width and strength
- Precision-engineered and full-scale tested for safety and durability
- Hot-dip galvanized to eliminate corrosion and minimize maintenance
- Rapid installation with minimal labor and equipment
- Installed with support from a team of experienced site technicians
- Delivered in partnership with key stakeholders

VALUE PROPOSITION

QUALITY ASSURANCE – AASHTO Designs; AISC, ISO and CE accredited

MODULAR AND PRE-FABRICATED – No field welding or fabrication required

ACCELERATED BRIDGE CONSTRUCTION – Rapid installation using local labor and minimal equipment

GALVANIZED – Long-life protection and low-maintenance

VERSATILE – Ease of assembly, erection and disassembly for re-use and re-purpose

ECONOMICAL – Lower Life-Cycle Costs for asset management

SUSTAINABLE – Lighter, longer, made of steel, with minimal sub-structure requirements

INNOVATIVE FINANCING MODELS – Available for purchase or rent

LOCALLY STAGED INVENTORY – Across the USA and Canada

SAFE – Protecting construction workers and motorists

The logo for ACROW, featuring the company name in a bold, yellow, sans-serif font.

BRIDGE SPECIFICATIONS

BRIDGE

- Designed to meet AASHTO LRFD, ASD, HS-20, HS-25, HL-93 or applicable State and Permit loads
- Bridge roadway widths (12' through 42')
- Simple span bridges (10' through 250')
- Pedestrian bridges (5', 6', 8', 12' wide - lengths to 200')
- Single or multiple span (Length unlimited)

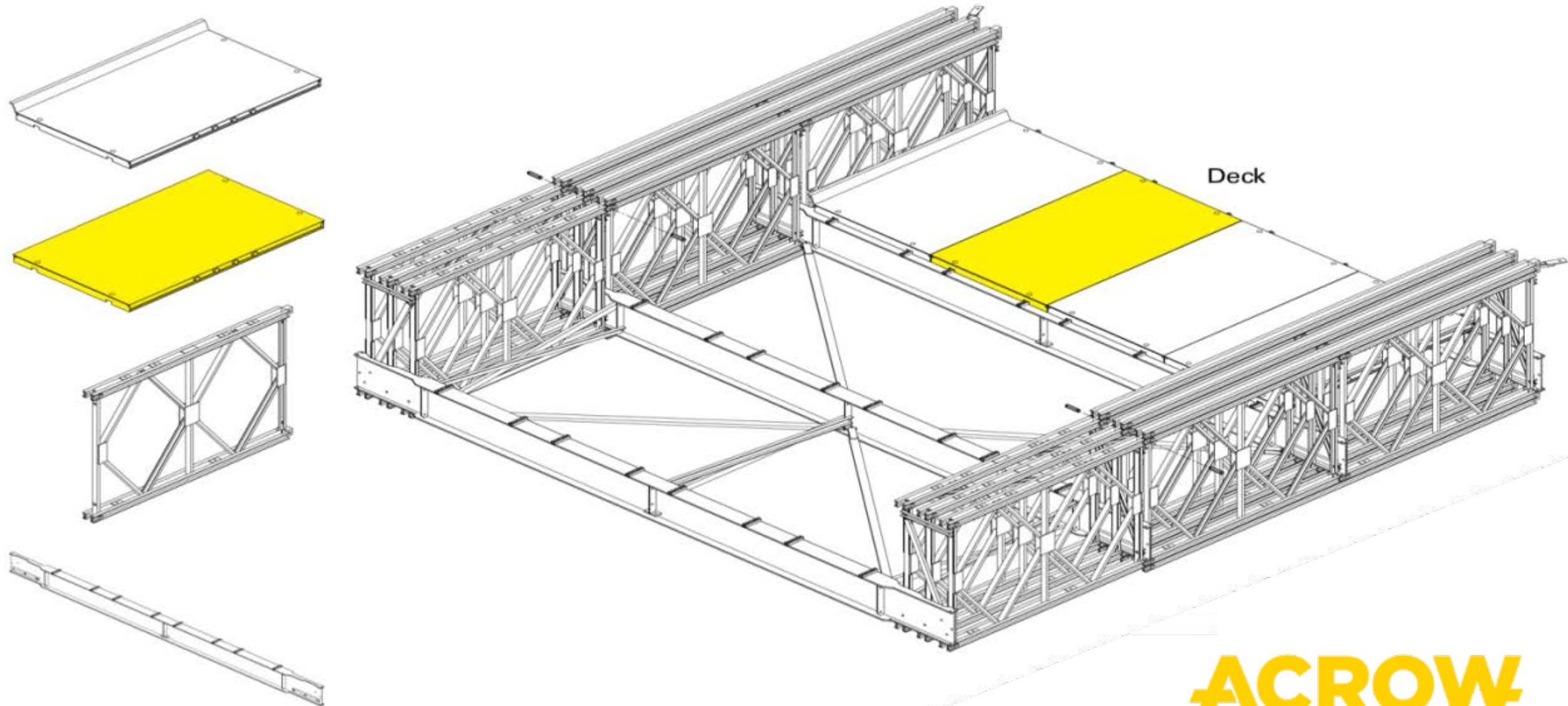
BRIDGE DECK

- Steel orthotropic roadway deck units
- Driving surface options (asphalt, anti-skid, and plain steel)

ACROW 700XS®

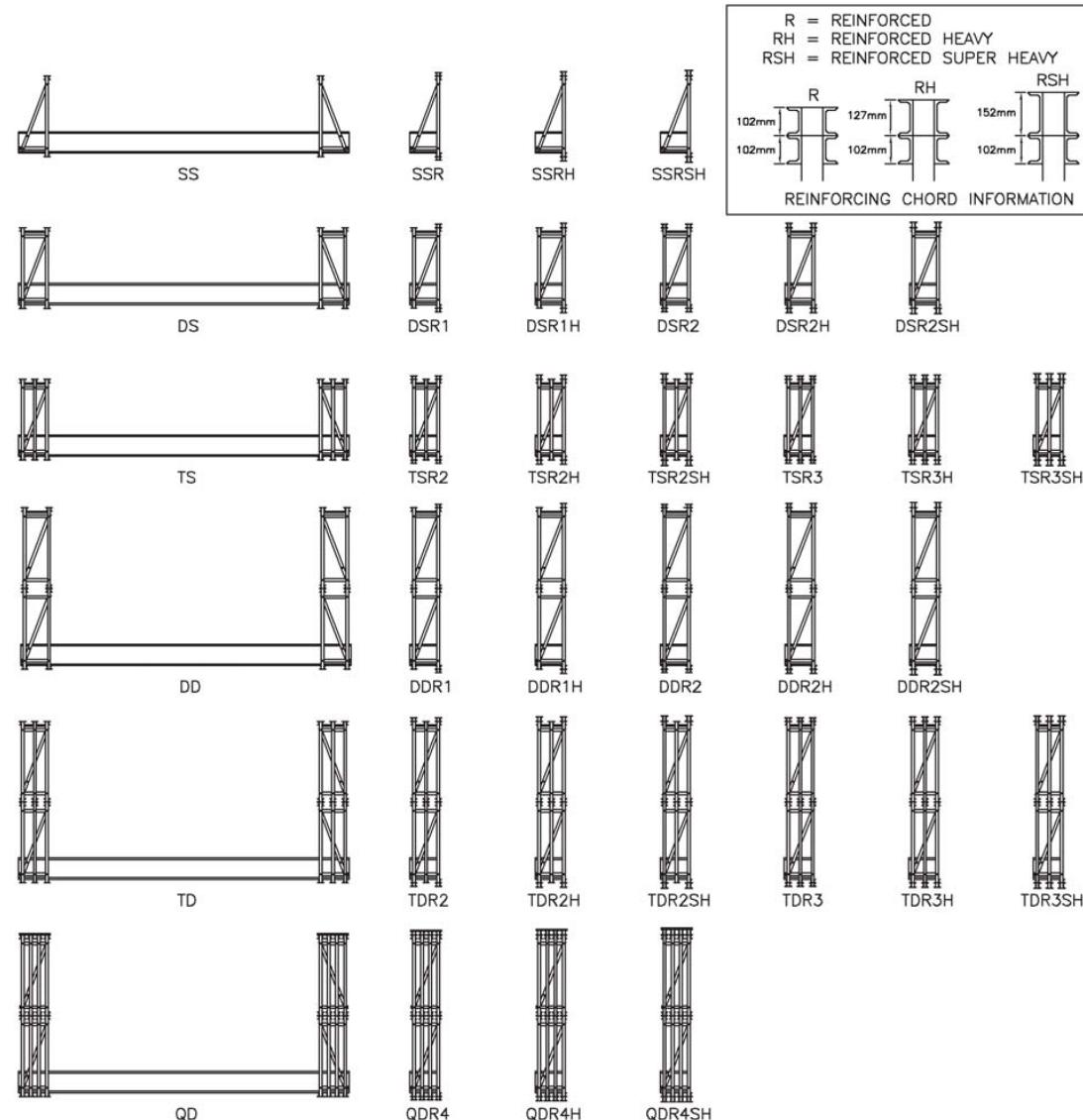


ACROW 700XS®

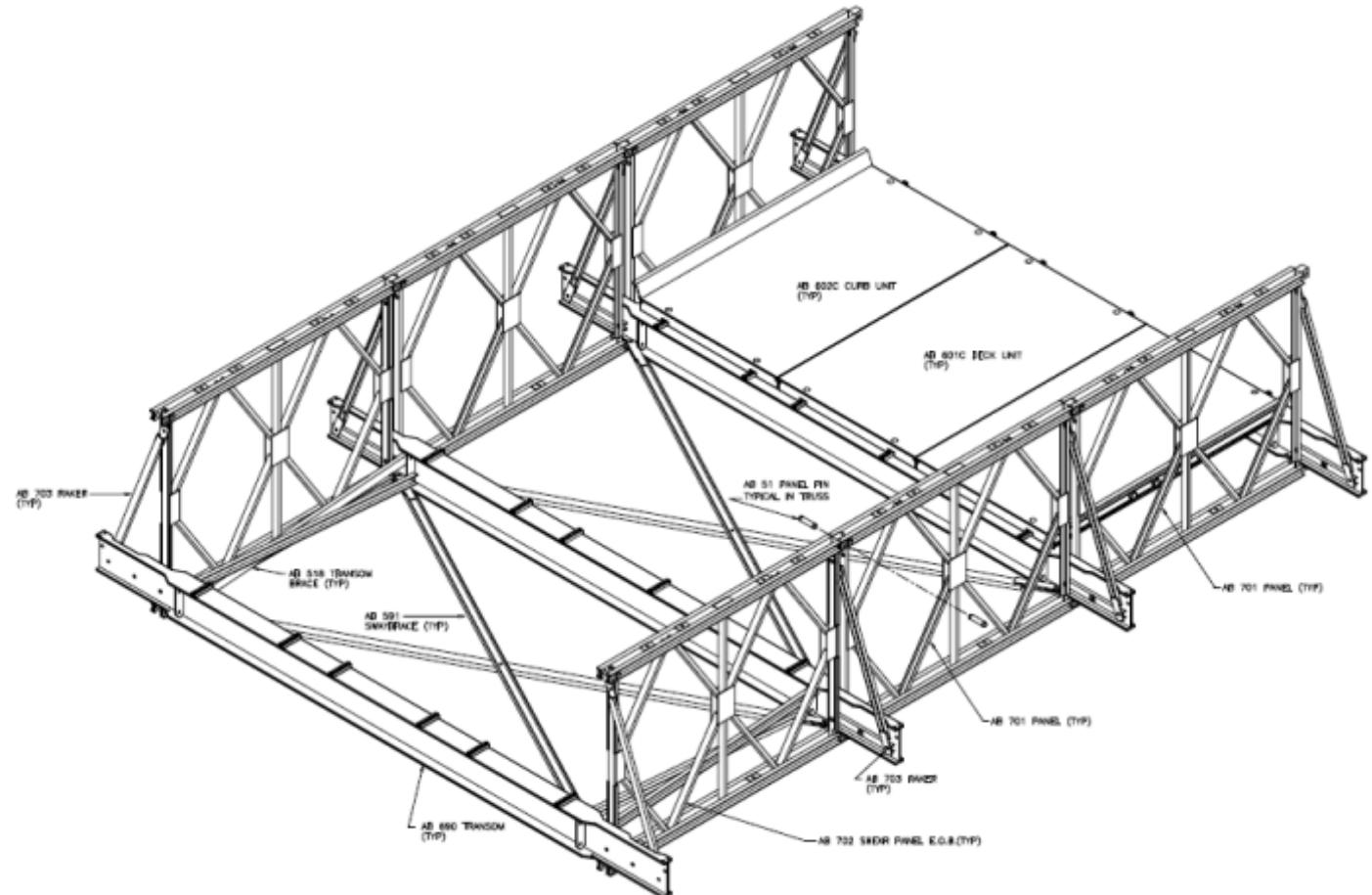


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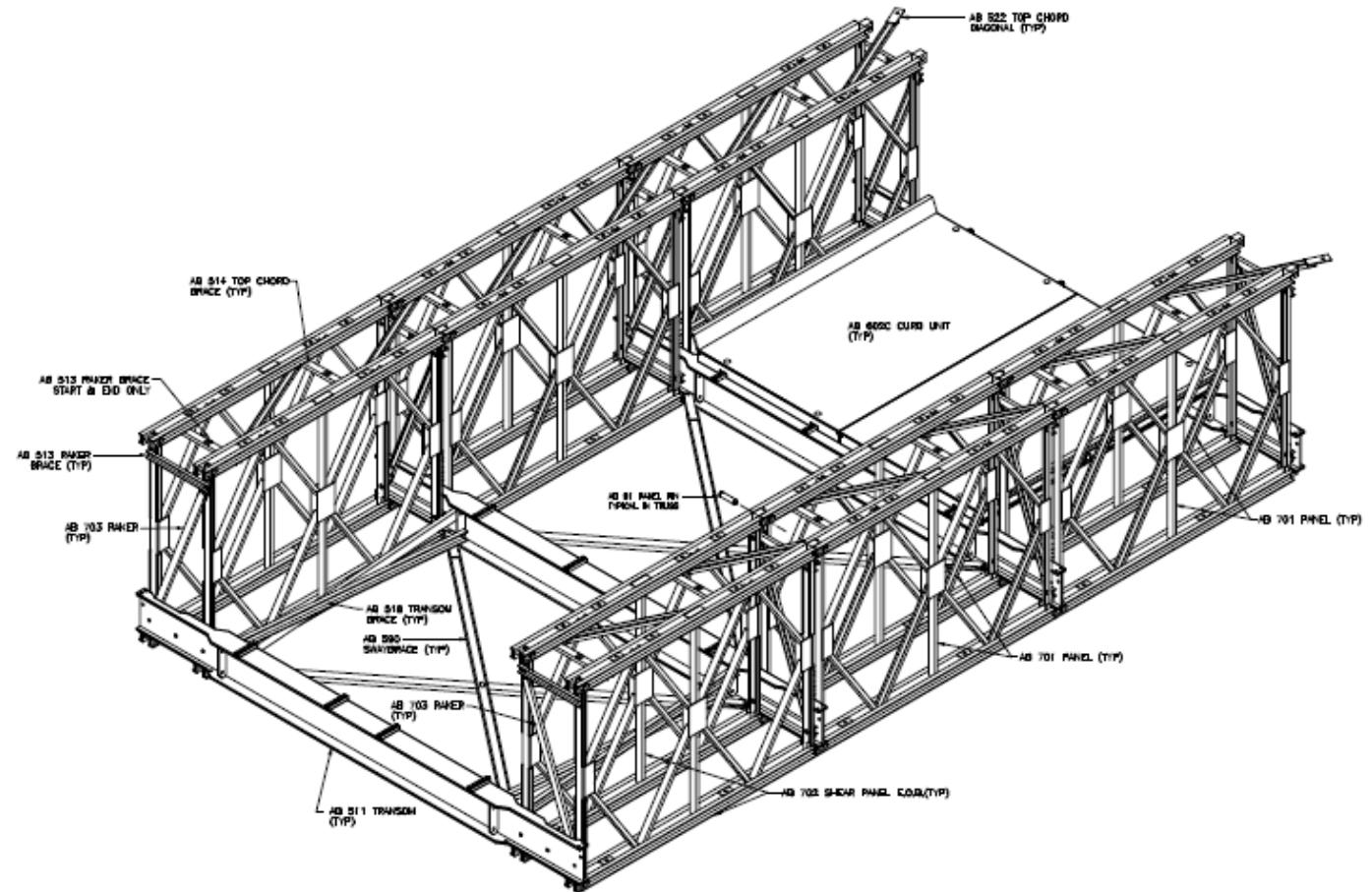
TRUSS CONFIGURATIONS



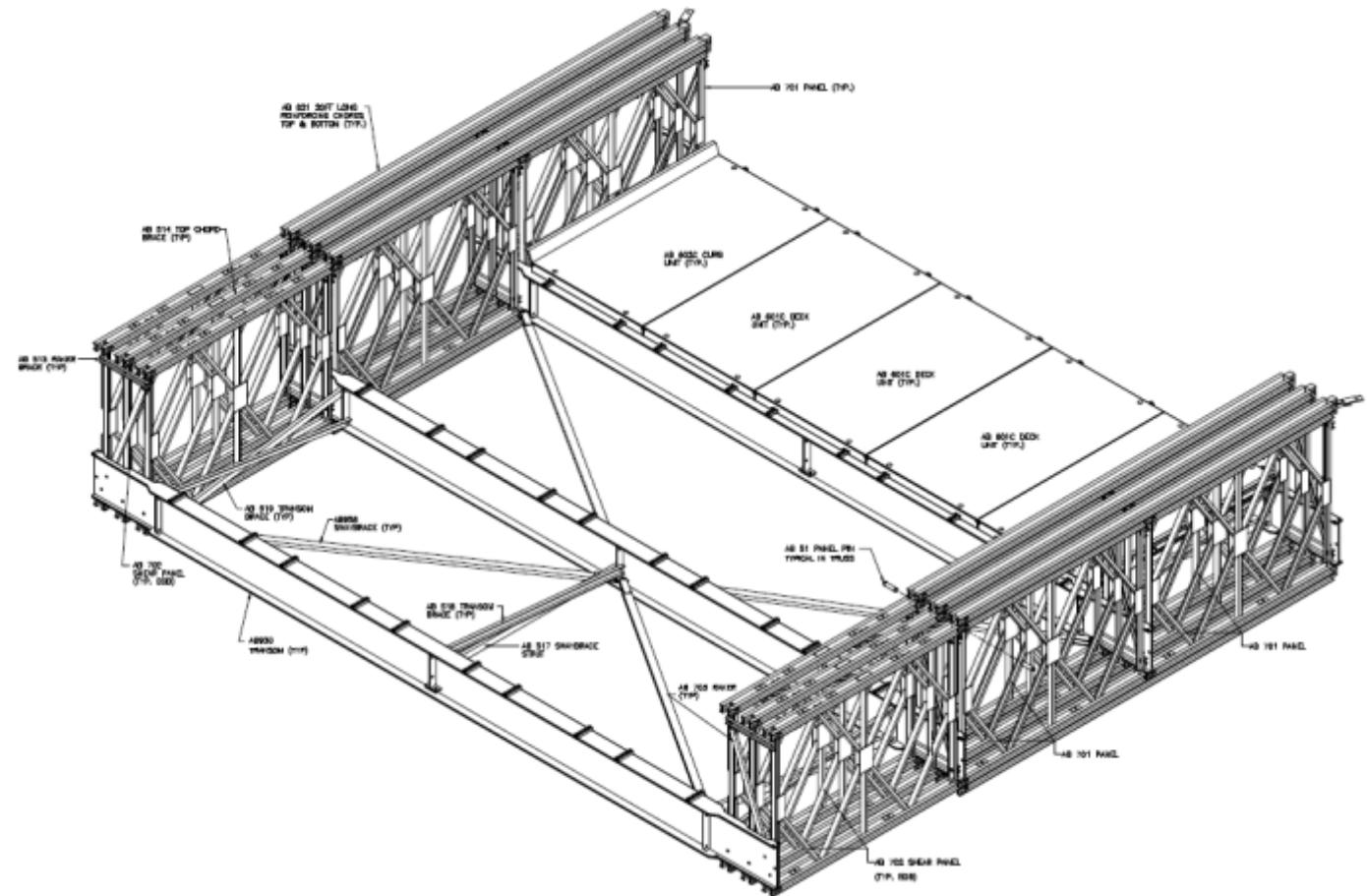
TRUSS CONFIGURATION SINGLE SINGLE (SS)



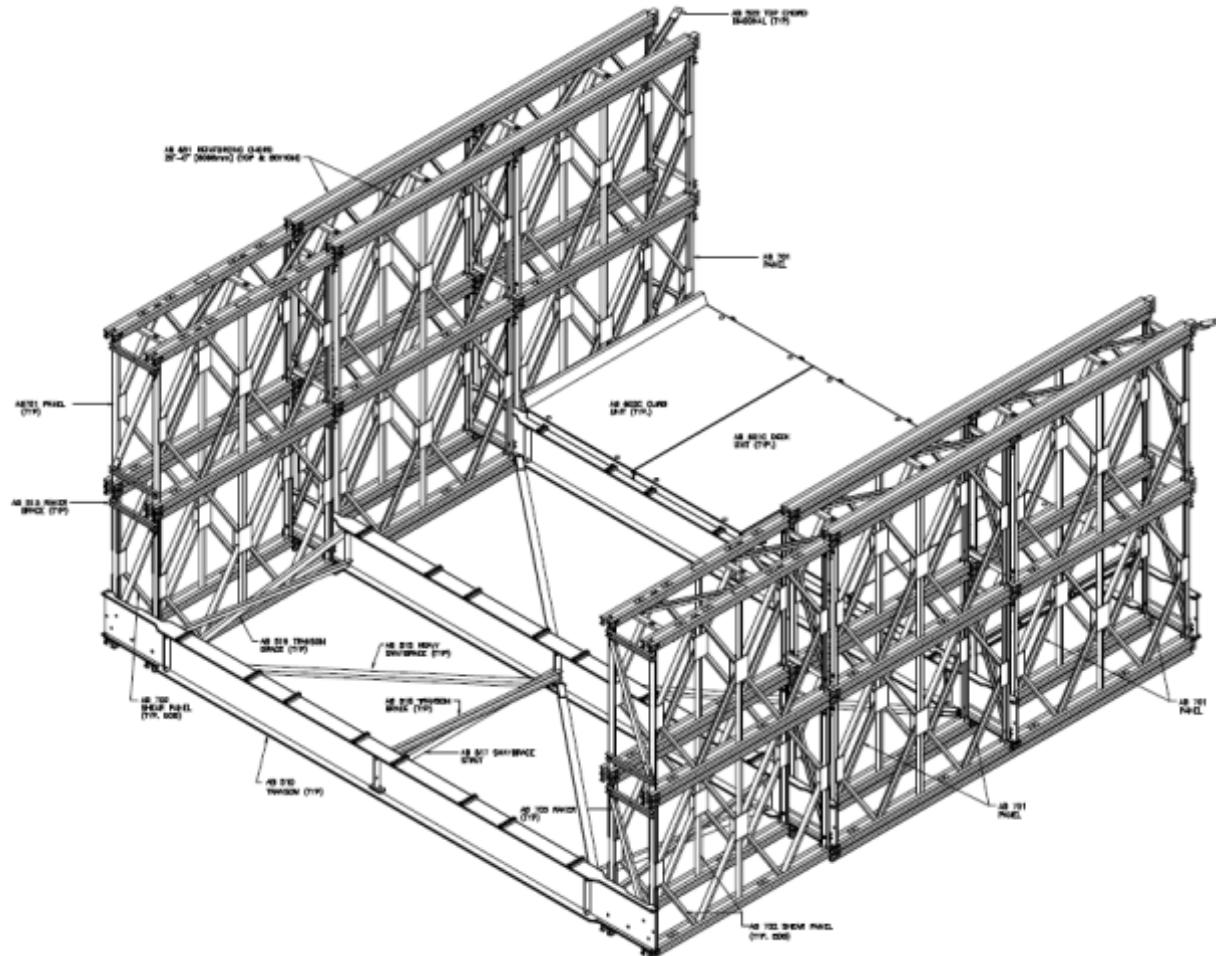
TRUSS CONFIGURATION DOUBLE SINGLE (DS)



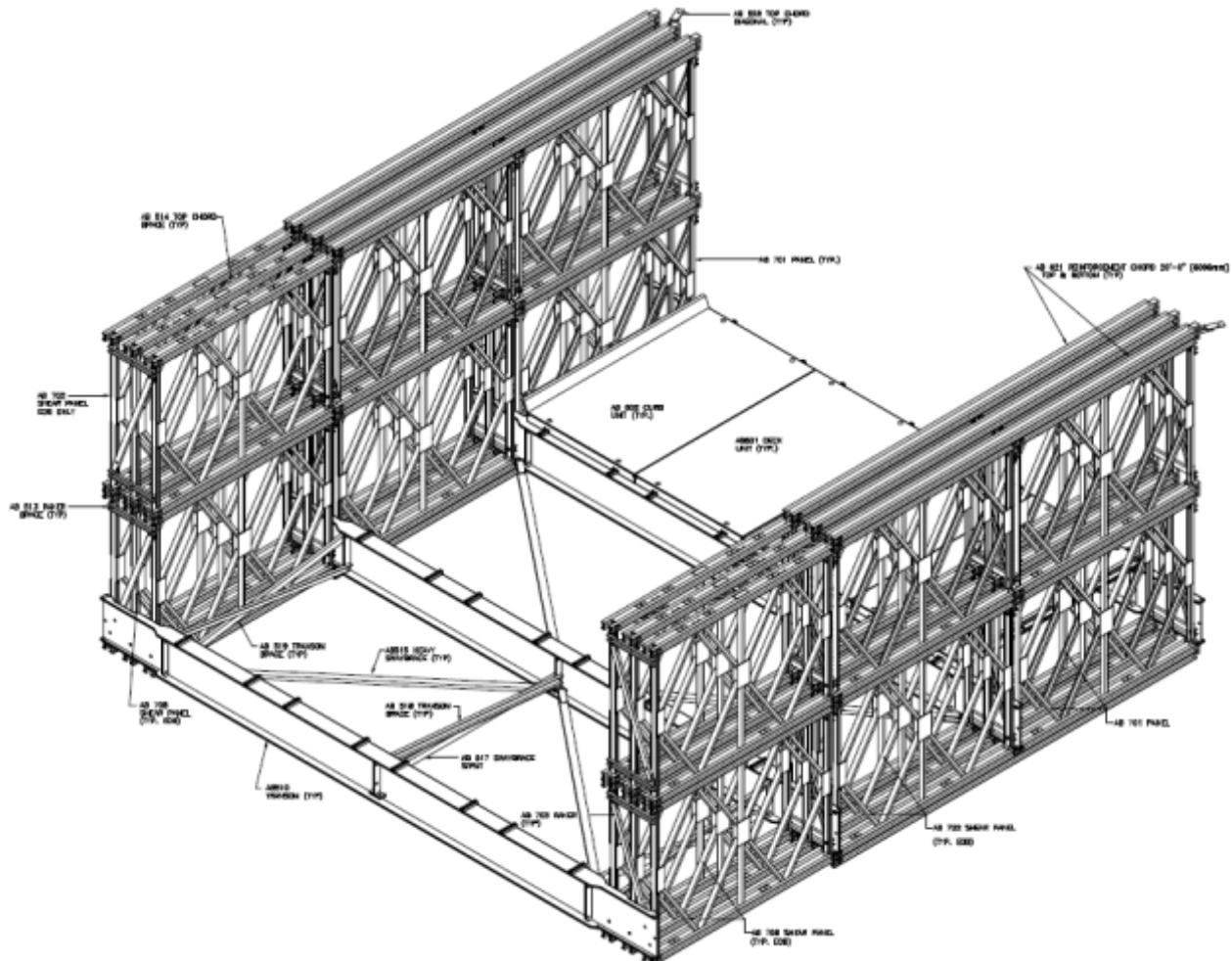
TRUSS CONFIGURATION TRIPLE SINGLE (TS)



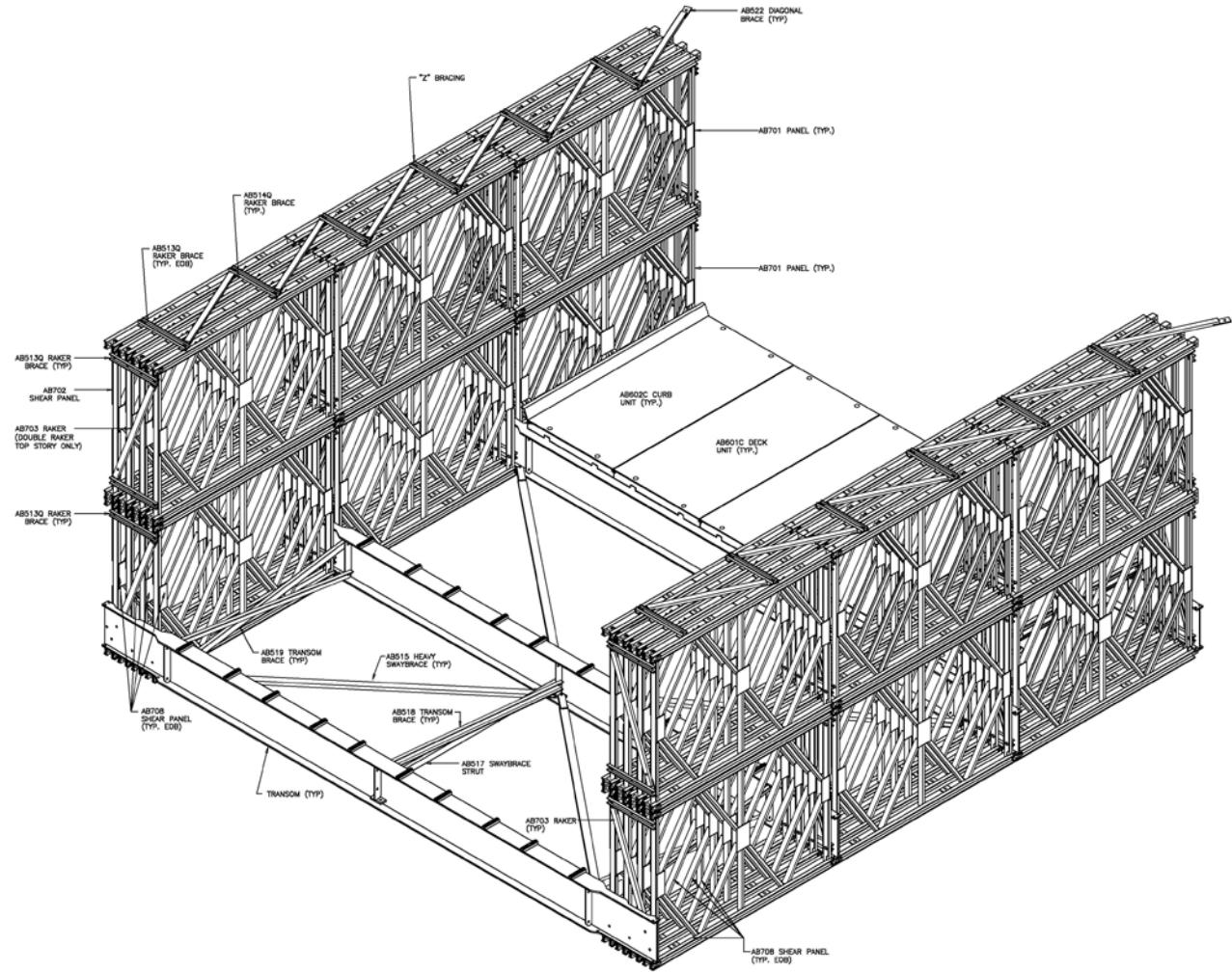
TRUSS CONFIGURATION DOUBLE DOUBLE (DD)



TRUSS CONFIGURATION TRIPLE DOUBLE (TD)



TRUSS CONFIGURATION QUADRUPLE DOUBLE (QD)



DESIGN CRITERIA

Specify:

- Bridge span(s) length, roadway width, and loading
- Loading Design - ASD, LRFD, Heavy Haul
- Bridge deck type:
 - Plain steel for Asphalt Overlay
 - Steel deck with shop-applied anti-skid coating
 - Timber decks – Wood locally supplied
- Bridge Rail Test Level Design TL-1 through TL-4

INSTALLATION

- Cantilevered
- Crane-Assisted
- Crane Lift-in



CANTILEVERED



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CANTILEVER INSTALLATION



CRANE-ASSISTED

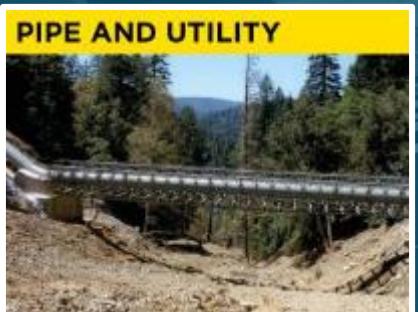
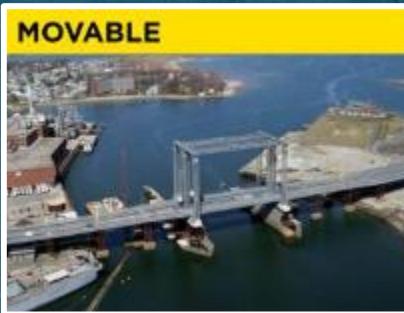
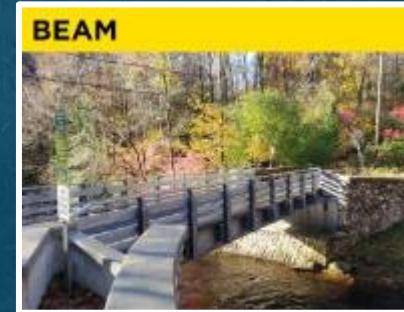
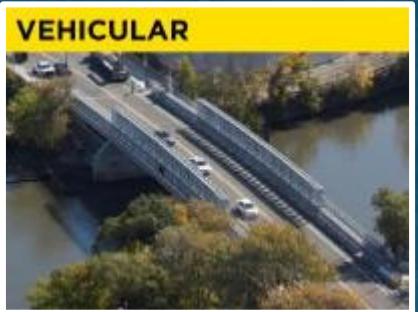
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CRANE LIFT-IN



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VEHICULAR BRIDGES

- Pre-engineered modular solutions
- Length, width and strength are easily customizable
- Conveniently transported
- Fast assembly and installation
- Safe, reliable, durable



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PERMANENT VEHICULAR BRIDGE

Folsom, NJ

Hospitality Road

- Length: 60'
- Width: 13' 7"
- Design Load: HL-93



PERMANENT VEHICULAR BRIDGE

Old Bridge, NJ

Route 599 over Deep Run

- Length: 80'
- Width: 24'
- Design Load: HL-93



PERMANENT VEHICULAR BRIDGE

Baltimore County MD

- Over 30 bridges in the County
- Many were installed in the 1970's, after Hurricane Agnes
- Average Length: Approx 70ft
- Widths: Vary from 12ft to 24ft



CAMBERED VEHICULAR BRIDGE

Division St., Chicago, IL

Cambered main span required to match original profile and provide clearance for water traffic

Decorative pedestrian railing

Expected use is 15 + Years

- Length: 3 spans (50', 140', 50')
- Width: 36'
- Design Load: HL-93



BENEFITS OF STEEL VS. CONCRETE

- Significantly less time on site due to prefabrication
- No forms to build, and strip
- Better quality control
- No negative impact caused by weather, lighting, etc.
- Fabrication in precision jigs and robotic welding
- Lighter in weight, therefore less expensive substructure required
- Steel is almost 100% recyclable
- Easier to modify
- Historically proven that steel bridges outlive concrete bridges
- Easier maintenance and inspection
- Achieve longer spans, so less expensive if you can eliminate piers
- Rehabilitate to extend life span
- Quicker installation times

DETOUR RENTAL

- Accelerated Bridge Construction
- Economical rental solutions
- Safe detours around construction sites
- Supplied direct from inventory strategically staged across North America
- Compliant with AASHTO and state design codes
- Increased safety for motorists
- Rapidly installed in days
- Expert site support services as required



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DETOUR BRIDGE RTE 40, ELLICOTT CITY MD

Universal Bridge

- Length: 350' 3-span bridge
- Width: Ea bridge 24ft wide
- Design: Load: HL-93



ARSENAL ROAD WATERTOWN, NY

Epoxy/aggregate non-skid decks

In place for 2 winters

- Length: Twin 180' bridges
- Width: 24' wide each
- Design Load: HS-20



DETOUR BRIDGE

I-10 Tucson, AZ

Asphalt

- Length: 200' clear span bridge
- Width: 30'
- Design Load: HL-93



DETOUR BRIDGE LAKE COUNTY IL

Epoxy Antiskid Decks

- Length: 90ft
- Width: 36ft
- Design Load: HL-93



DETOUR BRIDGE ROCKFORD IL OVERBRIDGE APPLICATION

- Length: 70ft
- Width: 18ft (2-way traffic with light)
- Design Load: HS-20
- Set between parapets on existing bridge, necessitating a ramp on/off the bridge



DETOUR BRIDGE ROCKFORD IL OVERBRIDGE APPLICATION



DETOUR BRIDGE RYE, NY

Route 287 EB to I-95 NB

Heavily-travelled interstate
traffic

In place for 2 years

4% cross slope, Asphalt

- Length: 390' multi-span
- Width: 36'
- Design Load: HS-25



DETOUR BRIDGE JEFFERSON, NJ

Interstate I-80 over the
Rockaway River

Asphalt overlay with paving
membrane

- Length: 270' – 2 spans
- Width: 36' – 3 lanes for
Eastbound and Westbound
traffic
- Design Load: HS25-44



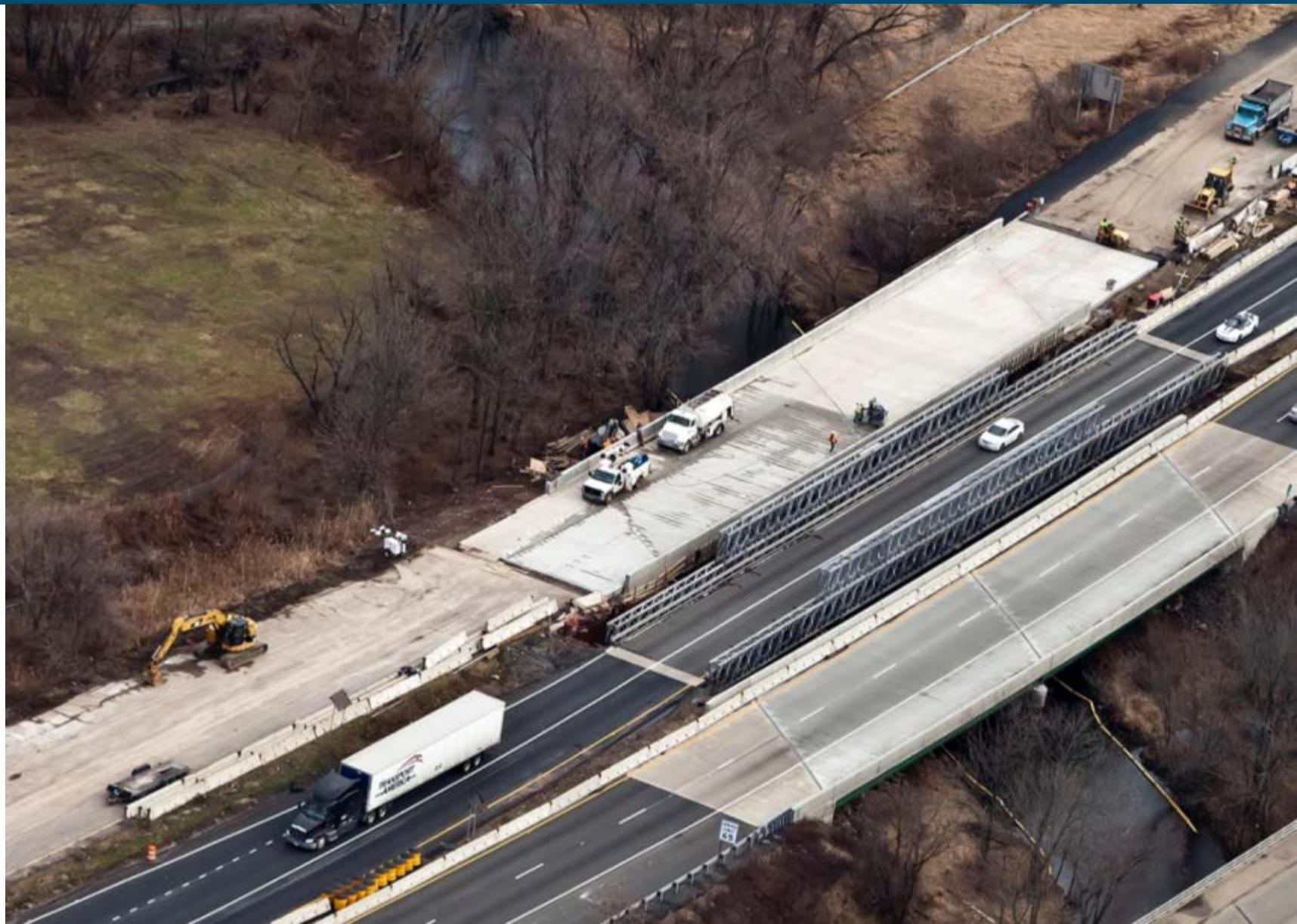
DETOUR BRIDGE INTERSTATE I-280

Parsippany, NJ

Double Single (DS) Approach
Spans

Double Double (DDR2)
Center Span

- Length: 280' - 3 Span bridge
- Width: 24' - 2 lanes of traffic
- Design: Load: HL-93



DETOUR BRIDGE BINGHAMTON, NY

Route I-81/Route 17
Interchange

Main Span over Norfolk
Southern RR

7 sets of shoring towers

- Length: 990' (6 spans)
- Width: 18'
- Design Load: HS-20



AGOURA, CA

Cantilevered footwalk with special (non-standard) AASHTO safety railing



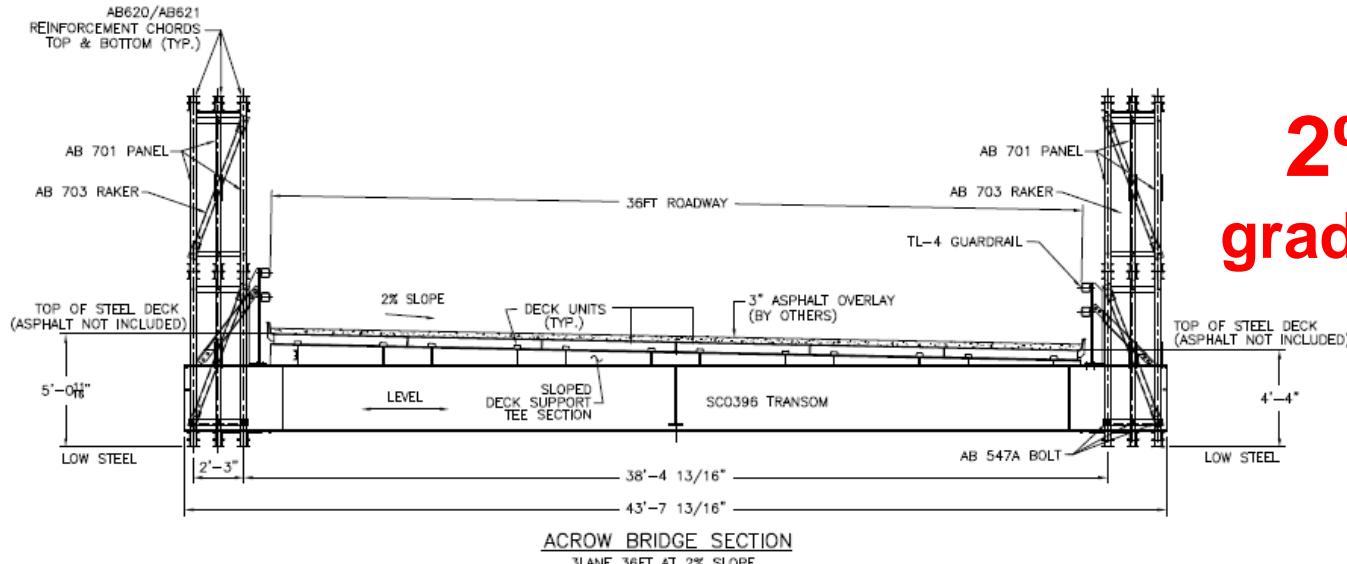
STANDARD FOOTWALK RAIL



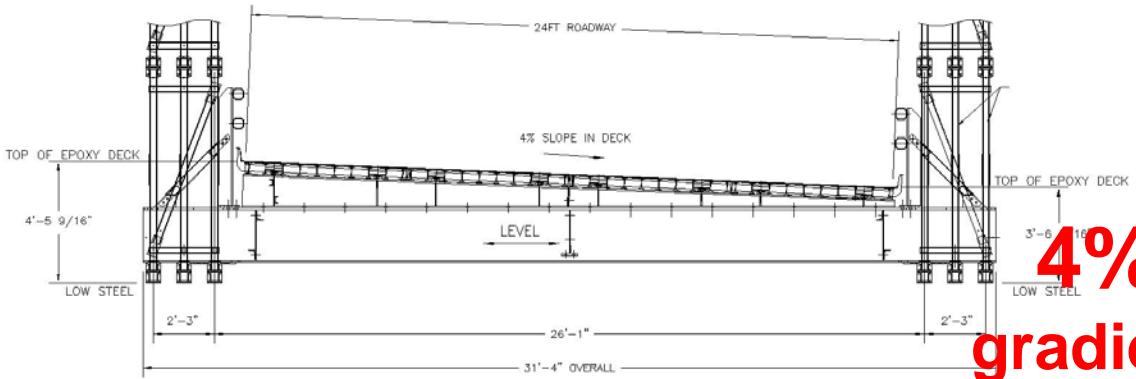
SUPER ELEVATED ROADWAYS



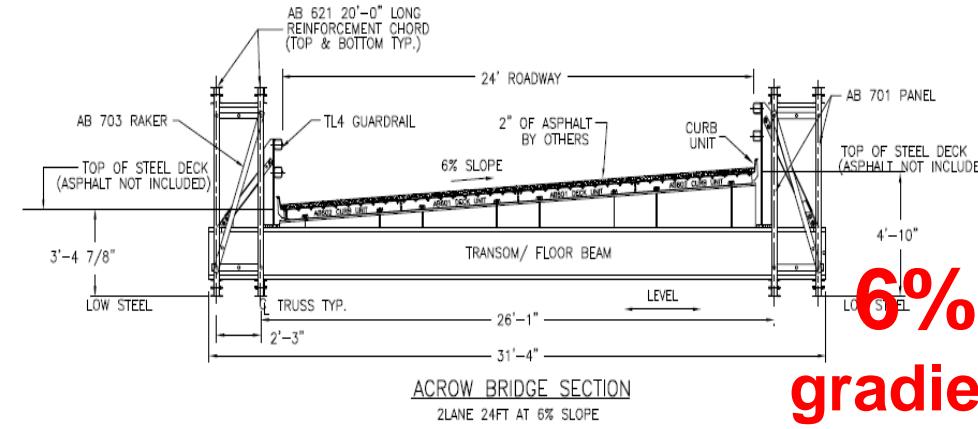
SUPER ELEVATED ROADWAYS



2%
gradient

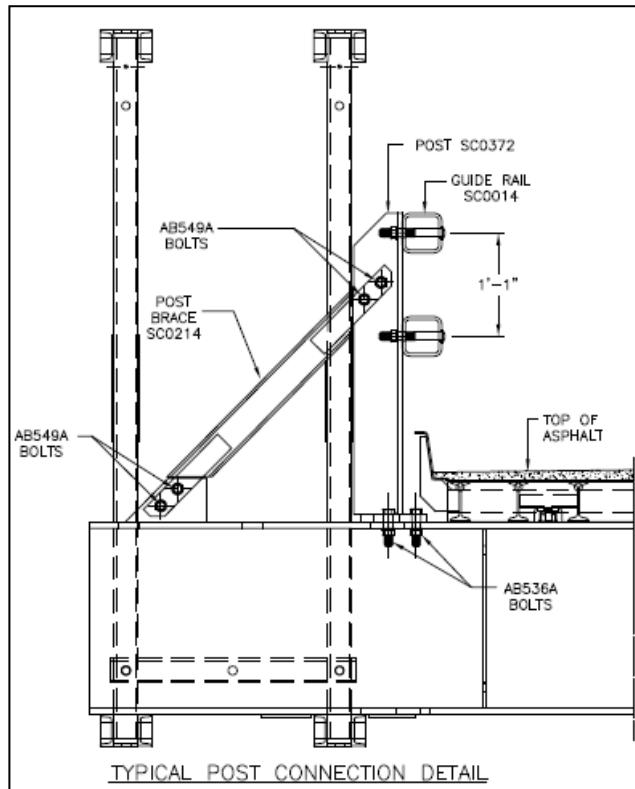


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2 TUBE BRIDGE RAIL



BEAM BRIDGES

- Designed for short-span applications
- No field welding, cutting or fabrication
- Spans: 25', 35', 45'
- Width: 5.9' to unlimited
- Design Loads: HS-20, HS-25, HL-93, Construction Access
- Decks ship with factory-applied non-skid
- Multiple bridge rail options
- Installed within hours using minimal equipment and labor
- Delivered complete on site, and lifted directly onto bridge abutments



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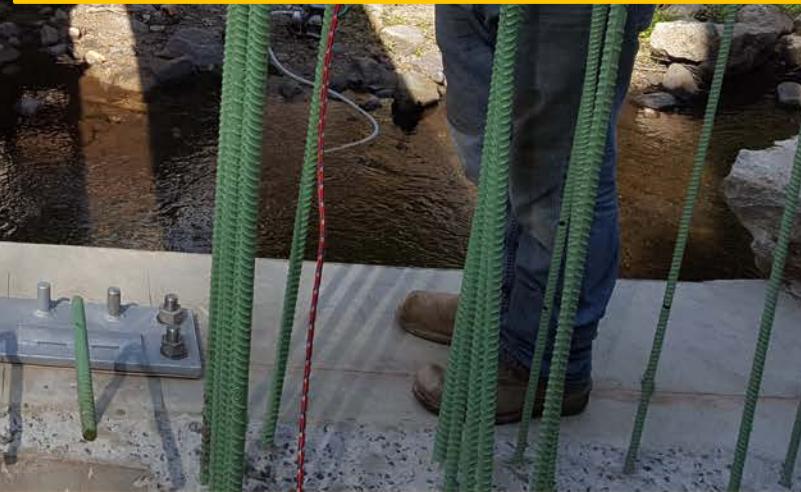
BEAM BRIDGE

Birdsboro, PA

- Length: 45'
- Width: 18'
- Loading: PHL-93 + P82







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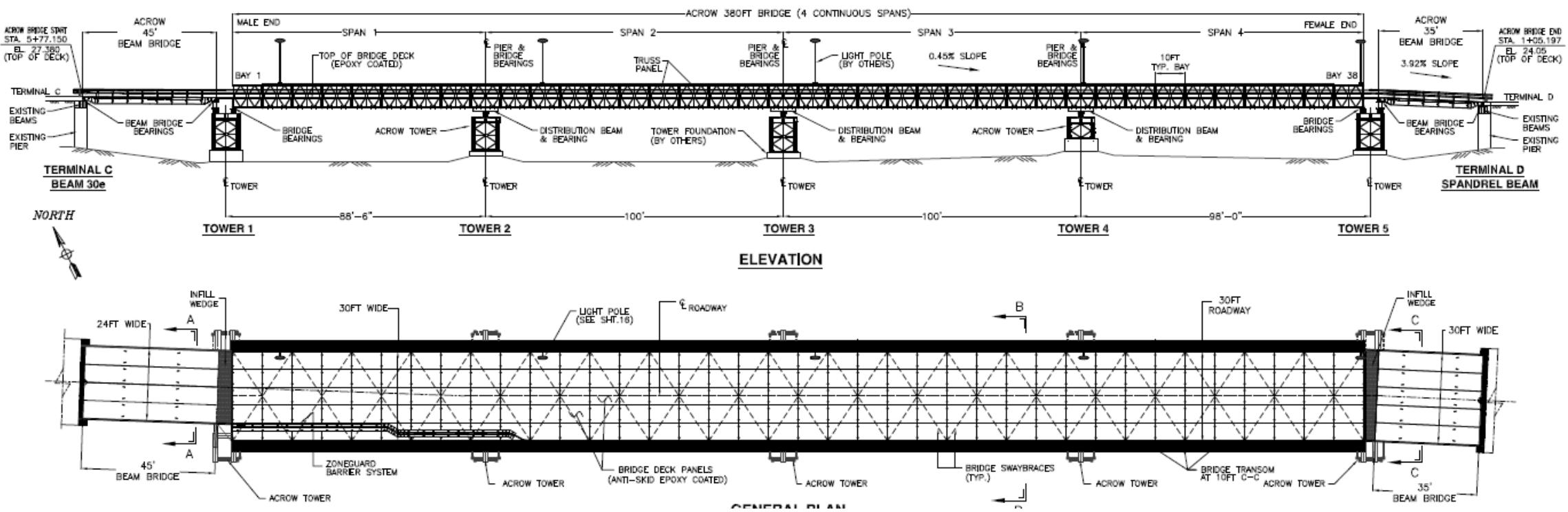


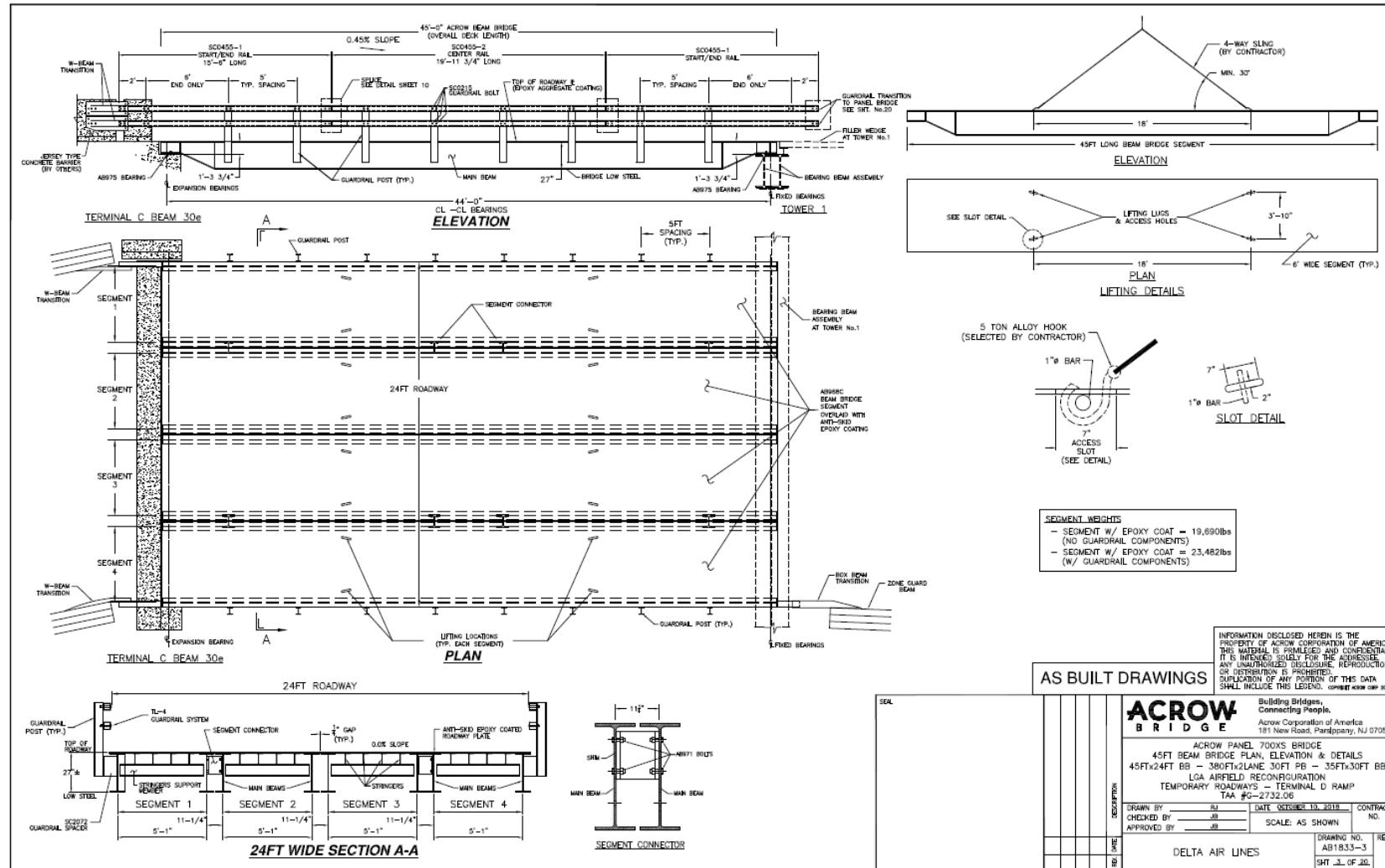
LaGuardia Airport, NYC – Delta Terminal

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- Beam bridges were used as approach transitions between a 700XS panel bridge and the existing concrete terminals
- West transition was 24ft x 45ft
- East transition was 30ft x 35ft
- Special bearing beams were fabricated to allow the beam bridges to interface with the 700XS







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BEAM BRIDGE

PSE&G Construction Access



Timber crane mats used to close the gap.



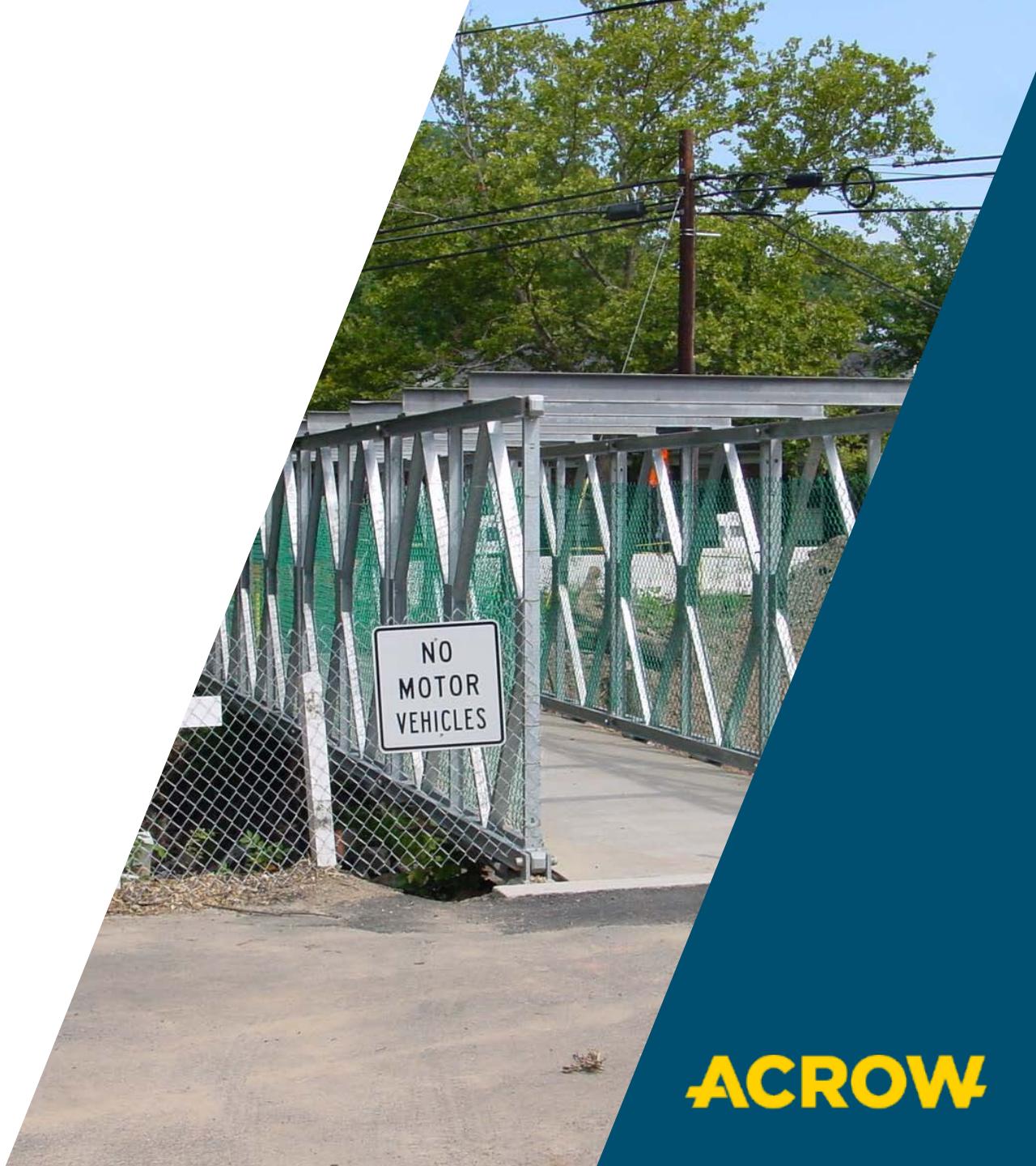
Barclays Center, Brooklyn NY

Beam Bridges capable of supporting omni-directional traffic (both parallel and perpendicular to main girders)



PEDESTRIAN BRIDGES

- Quick and easy installation
- Available in weathering steel for improved aesthetics
- Supplied with a choice of timber, steel or reinforced concrete deck
- Hot-dip galvanized with minimal maintenance requirements



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PERMANENT PEDESTRIAN BRIDGE

West Penn Rail Trail in
Blairsville, PA

Ideal application for modular
bridges due to limited site
access in remote location

- Length: 4 x 150'
continuous spans
- Width: 8'
- Design Load: Pedestrian



PEDESTRIAN BRIDGE

- Length: 70'
- Width: 5' Box Bridge
- Design Load: 85 PSF



PEDESTRIAN BOX BRIDGE

- Available in 5ft and 8ft widths
- Clear spans up to 150ft (longer spans and multi-spans possible)
- Timber deck and safety fencing by contractor



PEDESTRIAN BRIDGE

- Length: 80'
- Width: 8' Box Bridge
- Design Load: 85 PSF



PEDESTRIAN BRIDGE

Orange Co. NY over Route 9

- Length: 240' total, 2 spans (2 x 120')
- Width: 8'
- Design Load: 90 PSF



RAILROAD BRIDGES

- Engineered to accommodate both freight and passenger trains
- Designed to support American and European railway loadings
- Available for rapid deployment, and can be installed in days
- Suitable for permanent applications, or to enable temporary access during time-critical rail bridge repair



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RAIL BRIDGE

CSX Railroad, Ohio

- Length: 125'
- Width: 18'
- Design Load: Cooper E-80



RAIL BRIDGE

CSX Railroad, Ohio

- Length: 125'
- Width: 18'
- Design Load: Cooper E-80



RAIL BRIDGE

Atlantic Yards

Brooklyn, NY

Reconstruction of MTA Yard

- Length: 4 span continuous bridge (90'-90'-90'-80')
- Design load: Cooper E-60



RAIL BRIDGE

CP Railway, London, ON



MOVABLE BRIDGES

- Innovative solutions to maintain vehicular and vessel traffic
- Deep expertise in structural, mechanical and electrical engineering
- Expert in complex bascule and vertical lift bridge solutions
- Modular, interchangeable components
- Full highway load-carrying capability to support both standard and heavy-duty applications
- On-site Acrow technicians to support installation, start-up and commissioning



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MOVABLE BRIDGE

Quincy MA

Fore River Bridge

In place 14 years

2 – 2L bridges side by side

20 approach spans also provided

Vertical lift of 90' to provide clearance for large ships

- Length: 210'
- Width: 2 x 2 Lane – 24'
- Design Load: HS 20



MOVABLE BRIDGE UNIONPORT, NY

NB+SB Bruckner Blvd.

First Hydraulically-Driven
Temporary Lift Bridge in the U.S.

Approaches on NB 60' & 100'

Approaches on SB 80' & 100'

Cantilevered sidewalk

Installed between the piers of I-
278 Bruckner Expressway

- Span: Two Bridges 70' & 90'
- Width: 2 Lane 24' & 2 Lane 30'
- Design Load: HS-25



MOVABLE BRIDGE

Martha's Vineyard, MA

Bascule/draw bridge

Acrow provided the approaches and the bascule

Full package, including mechanical, electrical and control systems

- Spans: 80' / 60' / 90'
- Width: 2 Lane – 24'
- Design Load: HS-20



MOVABLE BRIDGE WEST PALM BEACH, FL

Bridge Opening: Every 30 minutes

Included design and supply of bridge, mechanical, electrical and control systems

- Towers: 75'
- 170' cambered lift span
- 30' 2-lane roadway
- Live Load: AASHTO HL-93



MOVABLE BRIDGE

St. Augustine, FL

Bridge of Lions

Acrow supplied the towers,
the overhead gantry,
crossheads, sheaves,
mechanical drive systems,
electrical controls and
platform for control house

- Length: 130'
- Width: 2 Lane – 24'
- Design Load: HS-20



N WASHINGTON ST BRIDGE, BOSTON MA

Two Universal Bridges

- Ea multi-span bridge over 700ft long
- Utility bridge carries gas, electric and water for the City
- Vehicular bridge is 36ft wide, plus an 8ft wide cantilevered footwalk carrying the Freedom Trail



PIPE & UTILITY BRIDGE

Utilized a bridge to carry gas pipes

- Length: 140'
- Width: 8'
- Design Load: Pipe loading



INDUSTRIAL PIPE BRIDGING AND RACKS





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EMERGENCY WORLD TRADE CENTER 9/11

Worker access sidewalk and five support piers.

Epoxy deck.

Cantilevered walkway.

Was utilized for several years.

- Length: 460' long
- Width: 30' wide

Photo shows final 80 ton column transported between honor guard.



EMERGENCY

- Rapid Response Team to deliver restored infrastructure
- Proven in humanitarian aid and disaster-relief applications
- Bridging in-stock, ready to deliver anywhere in the world
- Length, width and load design as required
- Rapidly assembled and installed
- Easily uninstalled to facilitate safe, rapid re-deployment
- Suitable for use in seismic areas



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EMERGENCY

US 85. Lusk, WY

3 weeks before the 75th
Anniversary of the Sturgis, SD
motorcycle rally this major
artery from I-25 and I-80 to
Sturgis was shut down



EMERGENCY FIXED IN TIME

US 85. Lusk, WY

Built with WYDOT owned Acrow bridging, WYDOT crews and Contractor + Acrow support

- Length: 200' clear span
- Width: 2 Lane – 24'
- Design Load: HL-93



EMERGENCY

Spencer Dam, NE

Route 281 over the Niobrara River

- Length: 600' multi-span bridge
- Width: 18'



EMERGENCY

Route 12 also by Niobrara, NE

- Length: 600'
- Width: 24'



EMERGENCY I-95 BRIDGEPORT, CT

Tanker truck fire shut down I-95

Triple Single Reinforced (TSR3)

- Length: 80'
- Width: 36'



EMERGENCY

Wantagh State Parkway
Long Island, NY

Material is now in NY State
DOT inventory for
emergencies

- Length: Twin multi-span bridges
- Width: 2 Lane – 24'
- Design Load: HS-20



EMERGENCY SKAGIT RIVER, WA

I-5 Bridge Collapse

Acrow provided 2x 2-lane
bridges within a week

Start to finish and opened in
15 days

- Length: 2 spans, each 160'
- Width: 2 Lane – 24'
- Design Load: HL-93



EMERGENCY BRIDGE CHILE

8.8 Magnitude Earthquake

2 cities were cut off because
existing bridge was damaged.

Installed in 88 days!

Spans preassembled on
causeway and lifted in

- Length: 4,594'
- Width: 2 Lane – 24'
- Design Load: HS-25



EMERGENCY GARDEN STATE PARKWAY

Lacey Township, NJ

Excavator damaged a beam

- Length: 4 spans
- Width: 2 Lane – 24'
- Design Load: HS-25



EMERGENCY HURRICANE KATRINA

New Orleans, LA

Most aggressive bridge project at the time (2005) – supplied in 3 months!

Existing spans were 65ft.

Water damaged piers and we filled in with Acrow Bridge

- Length: 4,220'
- Width: 2 Lane – 24'
- Design Load: HS-25



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The Bailey Bridge

- Needed to carry the Churchill Tank (39T)
- Multiple manufacturers of individual components- 650 different manufacturers in the UK alone!
- Transportable in a 3T truck
- Needed to be man-handleable
- **An actual “back of the envelope” bridge**
- Design work started in December 1940
- Testing started in May 1941
- Production started in July 1941
- In the field with Royal Engineers in December 1941





QUIZ: QUESTION #1

What are the three major components of a modular panel bridge?

1. Transoms or Floorbeams
2. Trusses
3. Deck Units

QUIZ: QUESTION #2

What is one major benefit of a panel bridge?

1. Pre Engineered
2. Modular
3. Prefabricated
4. No welding or on site fabrication

QUIZ: QUESTION #3

Name two standard configurations of a modular bridge?

1. Single Single – SS
2. Double Single – DS
3. Triple Single – TS
4. Double Double – DD
5. Triple Double – TD



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